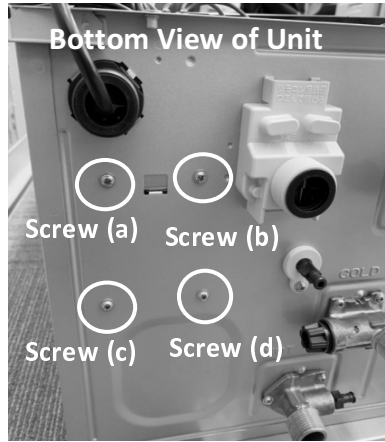


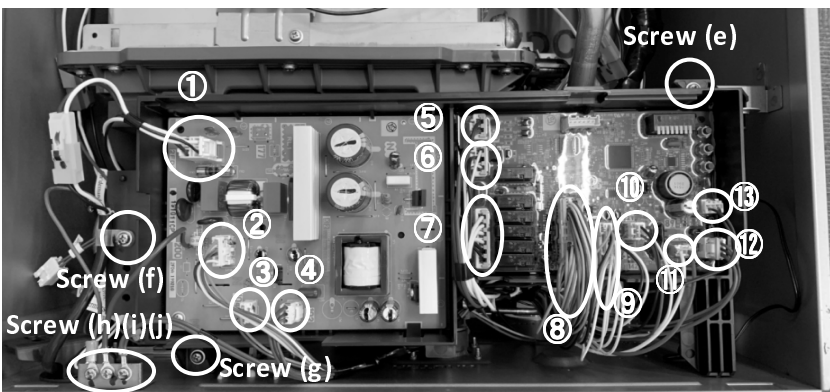
# **Pump Replacement Guide :** **GQ-C3260WXQ / GQ-C2660WXQ series**

1. Drain the water completely from the unit according with the Installation Manual.  
2. Disconnect the power from the unit.  
3. Open the Front Cover.

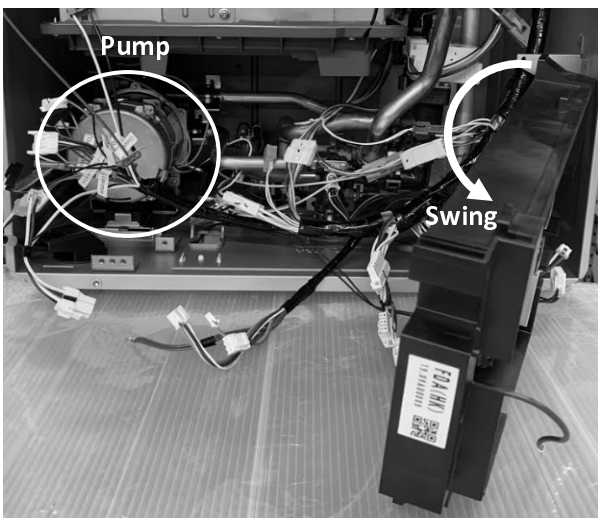
- Remove the four screws (a), (b), (c) and (d) from the bottom case.



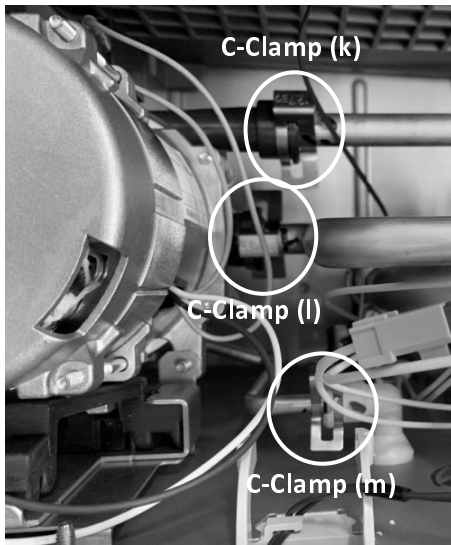
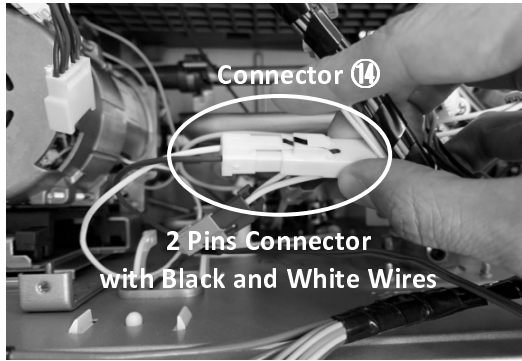
1. Remove three screws (e), (f) and (g).  
2. Remove three screws (h), (i) and (j) for ground.  
3. Disconnect all Connectors ①~⑬ from the Computer Board.



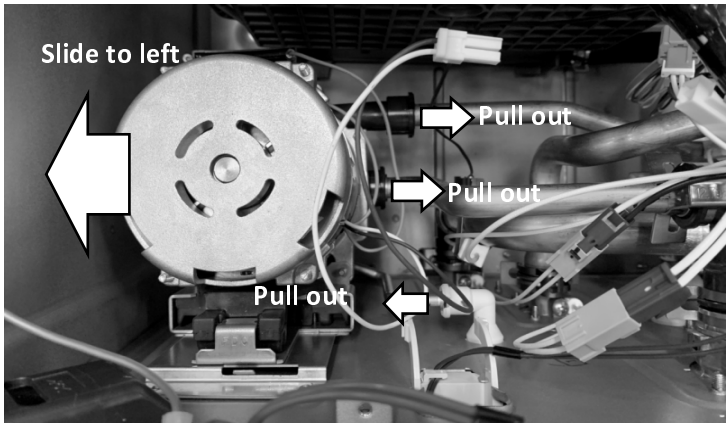
- Swing the Circuit Board as the following picture. (You can see the pump.)



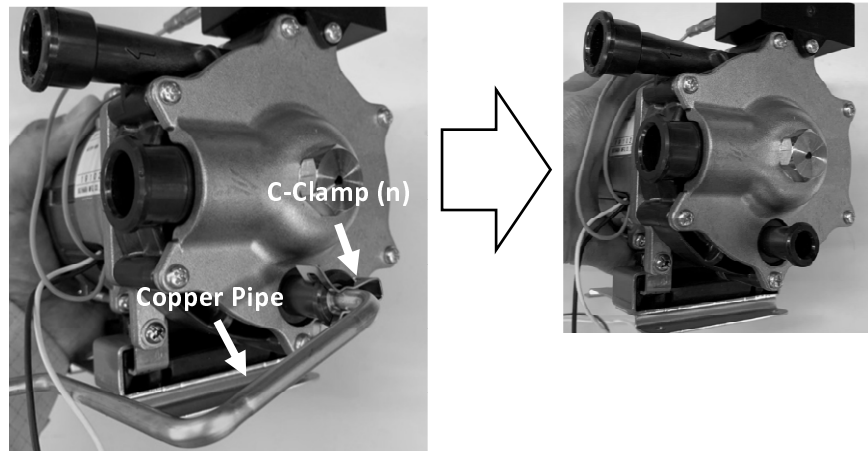
- Disconnect the Connector ⑭.  
Remove three C-Clamps (k), (l) and (m).



- Pull out the Copper Pipe from each connection while slide the Pump to the left.  
See as the following pictures.

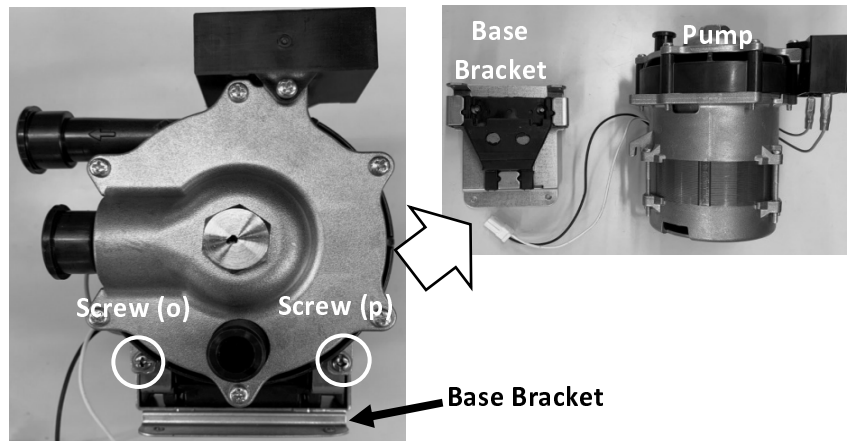


- Get out the Pump from the Unit, and then remove the C-Clamp (n) and Copper Pipe from the Pump.



**【NOTE】**  
DO NOT trash and deform the Copper Pipe. The Copper Pipe will be reused.

- Removed two screws (o) and (p). And then get out the Base Bracket from the Pump.

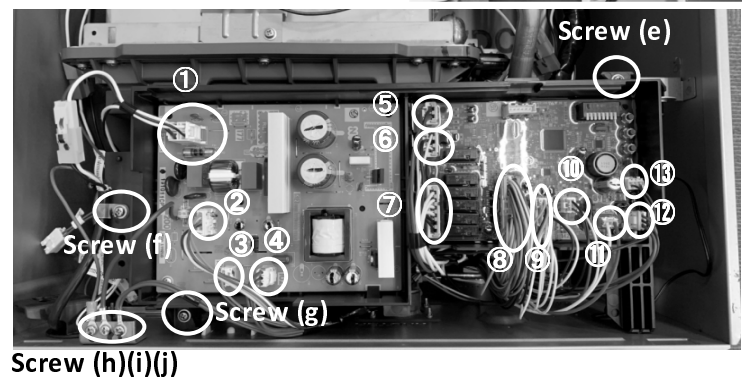
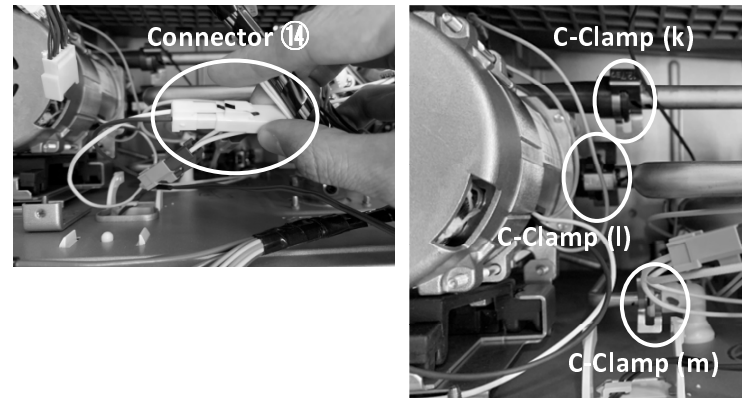


**【NOTE】**  
Do NOT trash and deform the Base Bracket.  
The Base Bracket will be reused.

- Bring out the newer Pump from the service box, and then replace to the newer Pump.

- Bring back the newer Pump into the Unit in the reverse order to removal according with Step (8)->(7)->(6)->(5)->(4)->(3)->(2).

- Make sure all of water connections (C-Clamps), electrical connectors and screwed sections.



- Connect the power to the unit. And then fill the water into the unit and recirculation line according with the Installation Manual.